

S064026



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

SOLD

D4039-1

Job Sheet 174527



Part No: D4039-1

Job Qty: 2 pcs

Part Name: Fwd Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C Ipp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV B:AS PER ECN 10-563 10-09-28
JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Waterjet		OK 18/04/21
100	Waterjet	2 pcs	4/9/18	4/9/18	0.00	0.00	Waterjet1		OK 18/04/21
110	CNC Vertical Machining	2 pcs	4/9/18	4/9/18	0.00	0.00	HAAS1-4		mm 18/04/26
120	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-2		11
130	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-2		7/2 18/04/29
140	HandFinish	2 pcs	4/9/18	4/9/18	0.00	0.00	HandFinish1		SA 18-04-30
150	Powdercoat	2 pcs	4/9/18	4/9/18	0.00	0.00	Powdercoat1		DRDAS-4-30
160	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC3		APR 30 2018
170	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		8-88 MAY 01 2018
180	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC21		3-88 MAY 01 2018

Part Op 100 - Cut blank as per file D4039-1_BLANK

Descriptions: 110 - Program Batch No. Double check by: MACHINE AS PER FOLIO FA881 AND DWG D4039
FOLIO REV: DWG REV: DEBURR

M138760

START 1/0-10

OVTI 300° FINISIT - DUD.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X16.000	6061-T6 Bar 1.00 X 16.00	6 ft (3 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6B1.000X16.000	6	24	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 2:23 PM Dart.Gagnon.Michelle



Container No: S064026



Part: D4039-1

Job No: 174527

Serial No/Batch: S064026

Revision:

Inspector:

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Date: 04/23/18

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